

Date: Wednesday, 11/28/2007 5:42:56 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLAMP
Job Number : 35982	
Estimate Number : 10860	
P.O. Number : N/A	Part Number : D30421
This Issue : 11/28/2007 S.O. No. : N/A	Drawing Number : D3042 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 11/27/2007 Type PURCHASED PARTS	Drawing Revision : A
Previous Run : 30891	Material : N/A
Written By : <i>[Signature]</i> 07-11-29	Due Date : 12/12/2007
Checked & Approved By : <i>[Signature]</i>	Qty: 75 Um: 40 Each
Comment : Est C 01.11.08 Revised Step 5 SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316 .063 Sheet
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2.3625



Comment: Qty.: 0.0315 sf(s)/Unit Total: 1.2600 sf(s)
 304/316 .063 Sheet
 BATCH: 105130 HB 07-11-29

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3042
 Dwg Rev: A HB 07-11-29
 Prog Rev: A

(75)

2-Deburr if necessary HB 07-11-29

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 07-11-29



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr any rough edges

Bend as per dwg D3042

SAD 07-12-06

(75)
coated

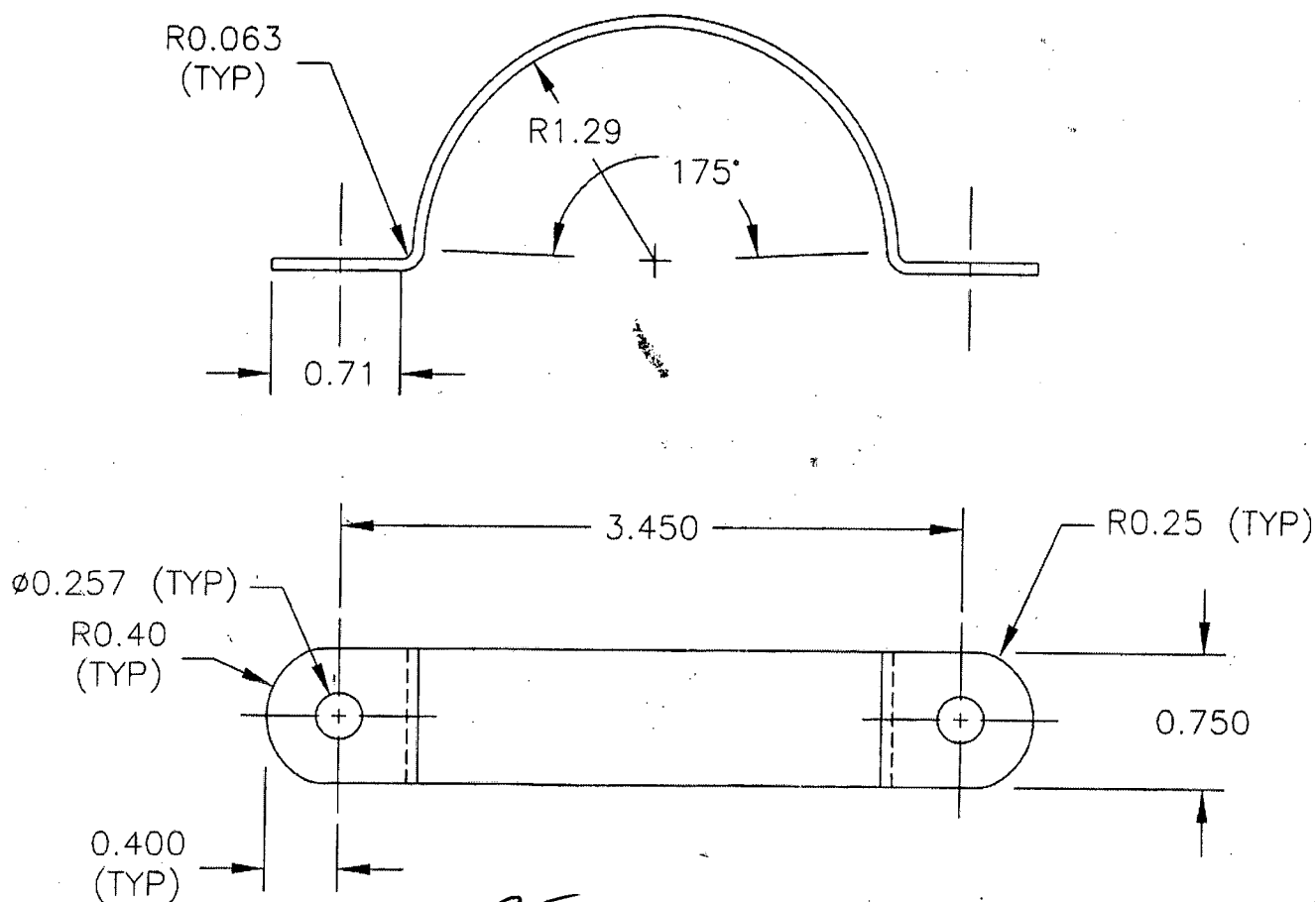
HB 07-12-04

DART



DESIGNER <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>CP</i>	APPROVED <i>CP</i>	DRAWING NO. D3042	REV. A SHEET 1 OF 1
DATE 01.06.29		TITLE CLAMP	SCALE 1:1
A	01.06.29	NEW ISSUE	

RELEASED
01.07.09 *CP*



D3042-1

- 1) MATERIAL: AISI 304/316 SS ANNEALED PER AMS 5513/5524
0.063 THICK
- 2) FLAT LENGTH: 5.713 END-TO-END
4.913 HOLE-TO-HOLE
- 3) BREAK ALL SHARP EDGES 0.005-0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
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WORK ORDER
NO. 35982

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